

PLAN NOW... Directions are not enough!

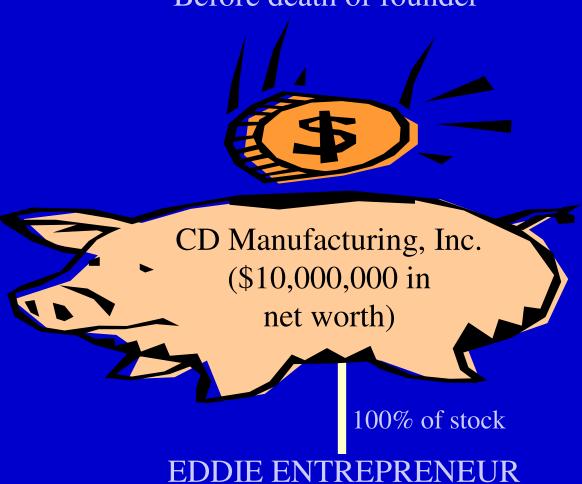


CD MANUFACTURING, INC. CLOSES WITH DEATH OF FOUNDER

LIQUIDATION SALE SAVINGS
...all assets must be sold for taxes

CD Manufacturing, Inc.

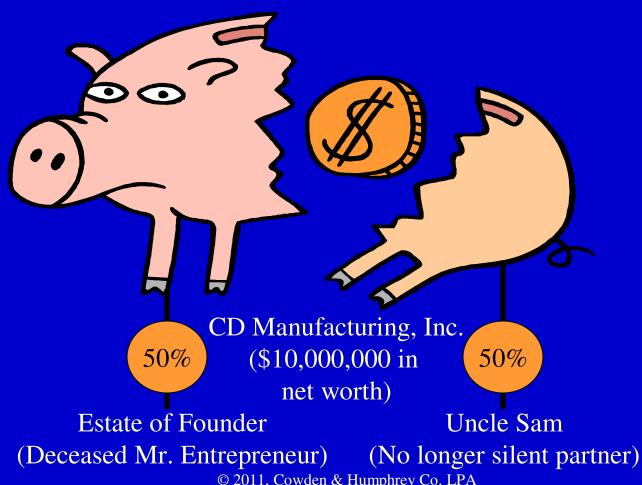
Before death of founder



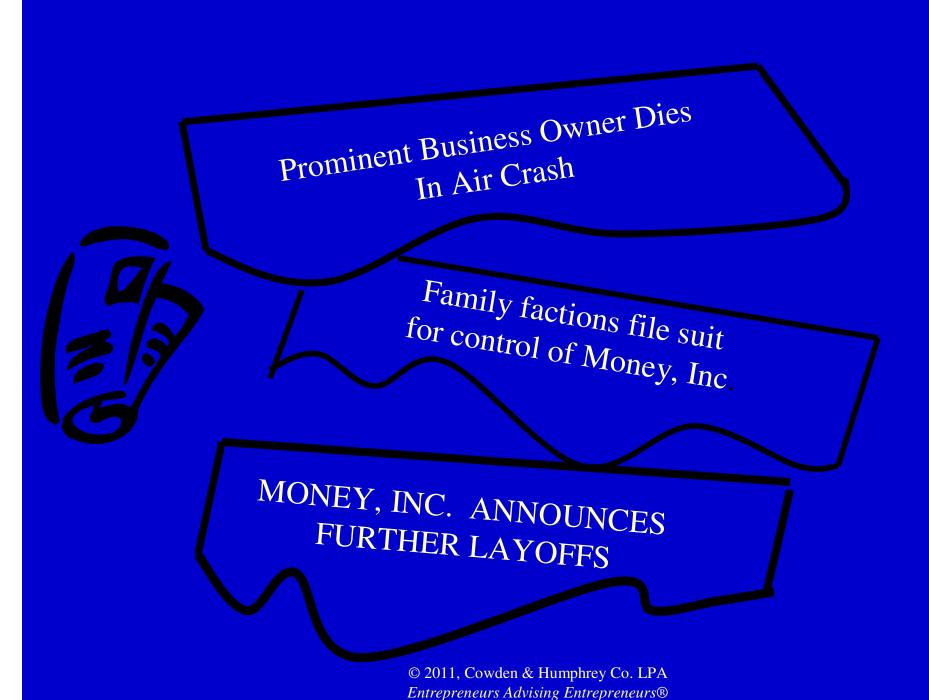
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CD Manufacturing, Inc.

After death of founder (An ownership illusion shattered)



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Business Obituaries

- 1. CD Manufacturing, Inc. \$
- 2. Money, Inc. People
- 3. What awaits you?

Business Succession Planning

Planning for the <u>transfer</u> of

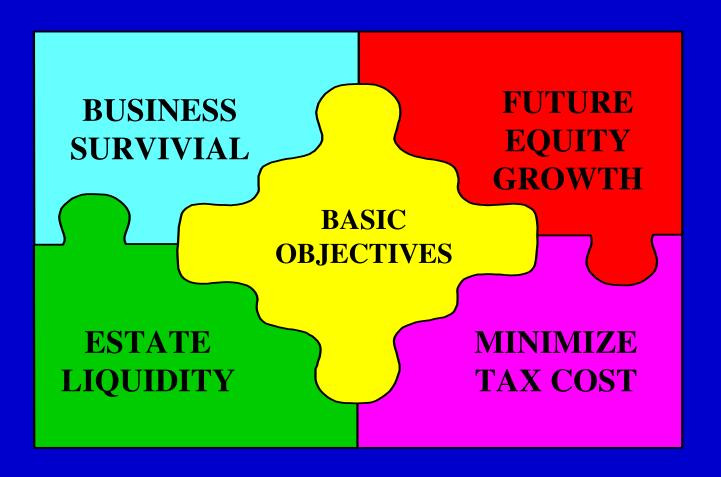
Present Ownership and <u>Management</u>

of the closely held business

to others



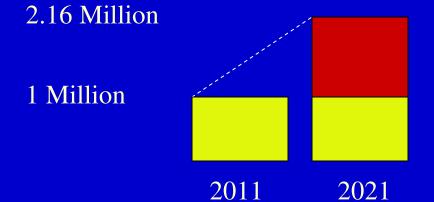
The basic objectives of succession planning...



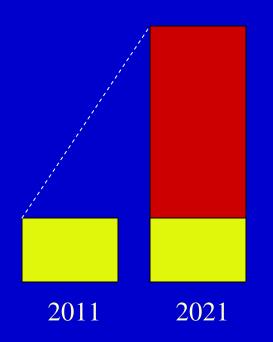
What is Future Equity Growth?

Asset Increasing at 8% Growth Rate

\$4.41 Million



Asset Increasing at 16% Growth Rate



Business Growth and Estate Taxes

Exemption:
Max Tax Rate

2011-12 5,000,000 35%

2013+ 1,000,000 55%

20,000,000 10,000,000 5,000,000 3,500,000 2,000,000 1,500,000 1,000,000 12,500,000 13,780,000 2,500,000 4,780,000 0 2,030,000 0 1,205,000 0 435,000 0 210,000

Average p/e multiple for S&P company: 20.18 (As of Sep 2011) S&P Ten year p/e range: 15 to 36 (2001 to 2011)



Business Growth and Estate Taxes

	2007-08	2009	2010
Exemption:	2,000,000	3,500,000	
Tax Rate:	45%	45%	0
20,000,000	8,100,000	7,425,000	0
10,000,000	3,600,000	2,925,000	0
5,000,000	1,350,000	675,000	0
3,500,000	675,00	0	0
2,000,000	0	0	0
1,500,000	0	0	0
1,000,000	0	0	0

Average p/e multiple for S&P company: 24.9 (As of 12/04) S&P Ten year p/e range: 17 to 46 (1994 to 2004)

Survey of Court Valuation Cases



IRS Value

\$16,000,000

Court's Value

\$10,000,000

Estate Value

Estate value

Time, Cost &

Uncertainty*

*TIME AVERAGES 5 YEARS, 10 MONTHS FROM DATE OF DEATH TO COURT DECISION

The basic objectives of succession planning...

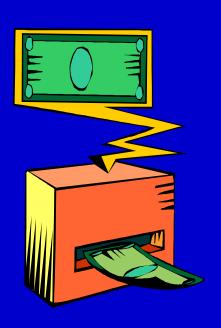


Succession Decision Making Techniques...

Transfers to Family Family management Sale to Outsiders

Transfers to Family

- Voting/Non-Voting
 Stock Recapitalization
- Gift/Estate Plan
- Buy-Sell Agreement
- "Growth" Subsidiary
- Sidewise Sale
- Sales Installment or Lump Sum



Set Family Goals and Economic Objectives



Common Stock Recapitalization

1,000 Common Shares of Money, Inc.

Eddie Entrepreneur, Owner

Value = \$10,000,000

900 Non-Voting Common Shares of Money, Inc.

Eddie Entrepreneur, Owner

Value = \$9,000,000

100 Voting
Common Shares
of Money, Inc.
Eddie Entrepreneur, Owner

Value = \$1,000,000

Gift Estate Plan

Independent Trustee

Board of Advisors/Trust Advisor (Votes the Family Stock)

WILL
Owner's
Stock

LIVING (REVOCABLE) TRUST:

Held for the Benefit of Spouse and Family
At death of surviving spouse...

Irrevocable
Life
Insurance
Trust

Active Child

Voting Stock (Call) **Inactive Child**

Non-Voting Stock (Put) **Inactive Child**

Non-Voting Stock (Put)

Gift Estate Plan

ADDITIONAL DOCUMENTS

- 1. Power of Attorney for Financial Matters
- 2. Health Care Power of Attorney
- 3. Living Will

Why Make Gifts Today?

- A. GIFT AND ESTATE TAX RATES
 SAME AND CUMULATIVE
- B. PAYING GIFT TAX REPRESENTS
 PREPAYMENT OF ESTATE TAX
- C. WHY CONSIDER?
 - Certain gifts tax-free
 - \$13,000 annual exclusion per person
 - \$5,000,000 lifetime exemption (thru 2012)
 - \$1,000,000 lifetime exemption (after 2012)
 - Shift Control
 - Shift future appreciation
 - Ease liquidity demands at death
 - Personal reasons
 - Shift future income tax

Set Family Goals and Economic Objectives



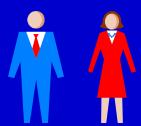
Buy-Sell Agreement (Mandatory Sale at Death)

- Corporate Redemption
 - Business Insurance
- Shareholder Purchase
 - Cross Purchase Insurance(Each shareholder insures the other's life)
- Lump Sum or Installment Buy-Out

Buy-Sell Agreement(Mandatory Sale at Death)

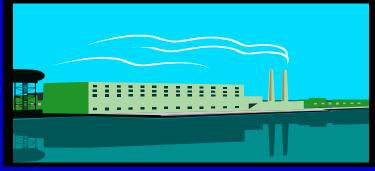
- Other Key Provisions
 - Right of First Refusal
 - Options to Buy/Sell in event of
 Disability or Retirement
 - Valuation Formula
 - GAAP Accounting Issue



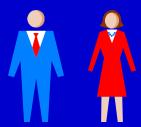


Children and/or "in-laws" 30%

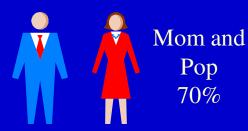




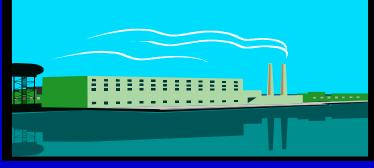
Existing Company



Children and/or "in-laws" 30%



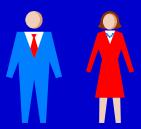
100% COMMON STOCK FOR \$100,000



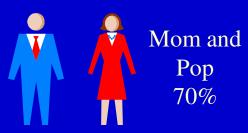
Existing Company



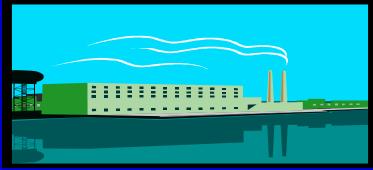
"Growth" Subsidiary
Or LLC



Children and/or "in-laws" 30%



100% COMMON STOCK FOR \$100,000

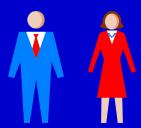


Existing Company

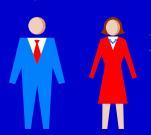


\$1,000,000 PREFERRED STOCK

"Growth" Subsidiary
/LLC

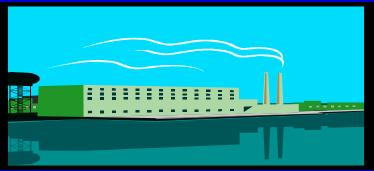


Children and/or "in-laws" 30%



Mom and Pop 70%

100% COMMON STOCK FOR \$100,000



Existing Company

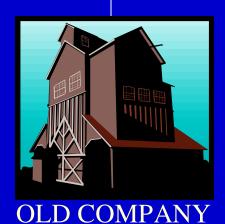
\$1,000,000 PREFERRED STOCK

\$2,000,000 LOAN



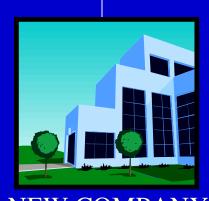
"Growth" Subsidiary
/LLC

FOUNDER AND INACTIVES



Convert to Family Leasing and Investment Company

ACTIVES (SUCCESSOR GENERATION)



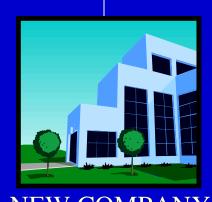
NEW COMPANY
Successor Operating
Company

FOUNDER AND INACTIVES



Convert to Family Leasing and Investment Company

ACTIVES (SUCCESSOR GENERATION)



NEW COMPANY
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(1) Sale of Operating Assets

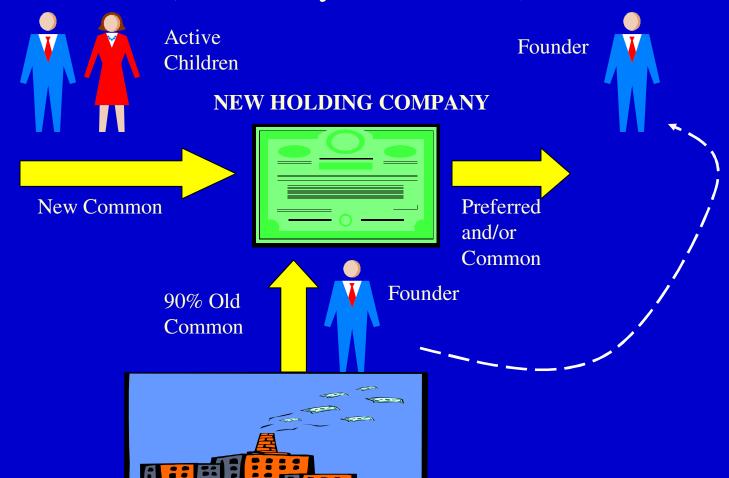


FOUNDER AND **ACTIVES** (SUCCESSOR GENERATION) **INACTIVES OLD COMPANY NEW COMPANY** Convert to Family Leasing **Successor Operating** and Investment Company Company (1) Sale of Operating Assets (2) Lease Fixed Assets

(3) Cash and Note

Holding Company

(Subsidiary Conversion)

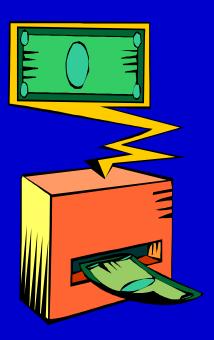


OPERATING COMPANY

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Transfer to Non-Family Management

- Bootstrap Sale (Stock)
- Installment Sale (Assets)



BOOTSTRAP SALE



Sale of Business

COMPARISON: Sale of Stock vs. Sale of Assets

Owner:

SALE OF STOCK		\$5,000,000
	Stock basis	- 100,000
	Taxable gain	\$4,900,000

CORPORATION

SALE OF ASSETS	\$5,000,000
Asset basis	-4,500,000
Taxable gain	\$ 500,000

STEPPED-UP BASIS CONCEPT

A) PRE-DEATH INCOME TAX COST

Owner's appreciated assets – taxes on pre-death sale:

Fair market value	\$5,000,000
Owner's basis (cost)	100,000
Approximate Taxable Gain	\$4,900,000

B) POST-DEATH SALE

Fair market value	\$5,000,000
Stepped-up basis	-5,000,000
Taxable Gain	-0-

LIQUIDITY FOR DEATH COSTS

A. OTHER ASSETS

- Liquid assets and borrowing
- Insurance advantage
- **B. SECTION 303 REDEMPTION PLAN**
- C. BORROW FROM U.S. SECTION 6166
- D. BUILD EARNINGS OUTSIDE COMPANY
- E. LEVERAGE



SUCESSION PLANNING CASE STUDIES



The basic objectives of succession planning...



Case Study #1: CD Manufacturing, Inc.

- Sales of \$50,000,000; Value \$10,000,000
- Lots of Assets
- No Long Term Debt, but uses A/R Facility
- 100% Owner, Age 60
- 4 Children, 2 Inside, 2 Outside
- 401(k) = \$1,000,000
- Personal Assets = \$3,000,000
- \$3,000,000 Life Insurance

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LIVING (REVOCABLE) TRUST:

Held for the Benefit of Spouse and Family
At death of surviving spouse...

Irrevocable
Life
Insurance
Trust

Voting Stock

Active Child

Non-Voting Stock

Inactive Child

Non-

Voting Stock

Inactive Child

Case Study #1 Solution

- Common stock recapitalization
 - 90% nonvoting / 10% voting
- Gift estate plan
 - Voting stock divided among active children
 - Nonvoting stock divided among inactive children
 - Stock "put" at predetermined formula price or appraisal
 - Life insurance funding
 - Annual gifting program and unified credit
- Deferred compensation for senior family members

Case Study #2: Money, Inc.

- Sales \$10,000,000; value \$2,000,000
- Inventory, few other assets
- Bank debt = \$1,000,000 credit line; \$500,000 term loan
- Ownership is 50/50 between one brother (age 55) and one sister (age 65)
- B has 3 children, one is 25 and works in operations; S has 2 children, one is 35 and is the top sales person
- 401(k): \$400,000 each
- Personal assets: B = \$500,000; S = \$1,000,000
- Life insurance: B = \$1,000,000; S = \$50,000 (uninsurable)

Mandatory Sale at Death

- Corporate Redemption
 - Business Insurance
- Shareholder Purchase
 - Cross Purchase Insurance(Each shareholder insures the other's life)
- Lump Sum or Installment Buy-Out



Case Study #2 Solution

- Buy-sell agreement
 - Death, disability, termination of employment
 - Life insurance funding to the extent available to B through an irrevocable trust (None for S)
 - % of cash flow for balance of payments
- Deferred compensation upon retirement
- Estate Plan: Living trust to utilize unified credits
- Powers of Attorney for financial and medical matters
- Establish advisory board to develop skills of next generation

Questions?

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